



2- LAYER PARQUET

3- LAYER PARQUET

EXQUISITE

- 04 HERRINGBONE CLICK CASTLE
- 05 HERRINGBONE CLICK
- 07 BOEN CHEVRON
- 08 CHALET & CHALETINO
- 11 HANDCRAFTED

PLANK

- 12 CASTLE PLANKS 209 MM
- 18 OAK PLANKS 181 MM
- 24 OAK PLANKS 138 MM
- 31 PLANKS OTHER SPECIES 138 MM

LONGSTRIP

- 33 LONGSTRIP 215 MM
- 37 LONGSTRIP 13.2 215 MM

1-STRIP

- 38 PRESTIGE 10 MM
- 41 TRAFFIC 12.5 MM
- 42 SPORT FLOORS
- 44 ACCESSORIES
- 52 <u>COLOUR RANGE</u>
- 54 FORMATS
- 55 SURFACES
- 56 **GRADINGS**
- 58 **ENVIRONMENT**
- 59 BOEN TEAM
- **62 LOGISTICS INFORMATION**

Dear Customer,

As a challenging and turbulent year draws to a close, we would like to give you a positive outlook for the coming year with our new 2024 price list.

Not least in the highly competitive market environment we face at the moment, we believe it is important to provide you and our customers with a powerful and attractive product package and to react flexibly to constantly changing market demands

We are therefore delighted to offer a range of products at even more attractive prices. This applies in particular to the Chalet and Chaletino premium floors and our 3-strip floors. We have been able to significantly reduce the recommended retail prices for almost everything in these product groups. We have also managed to achieve reductions in selected standard planks.

The price list is now being published as a PDF for maximum flexibility. The item numbers are again linked directly to our FloorFinder on the website, where you will find all the key technical data and images.

The new 2024 price list applies to all new orders from 1st of January 2024.

Looking back, we once again draw your attention to our new 2023 products, which the various target groups in this difficult market situation have found very attractive:

- The introduction of planks and 3-strip-flooring with a 2.7 mm top layer are an attractive "middle-of-the-road product" option for price-sensitive buyers who want and can afford a wooden parquet floor.
- We have introduced Chevron Click Castle for the designsavvy target group. This expands our range of patterned floors and offers an attractive large format herringbone pattern.
- As well as the wide selection of attractive natural oiled surfaces in many colours, we now also offer our high-quality Chaletino planks with our ultra-matt Live Pure lacquer finish.

We thank you very much for continuing to place your trust in us, especially in these challenging times, and wish you a successful start to the new business year.

Kind regards,

BOEN team

Herringbone Click Castle

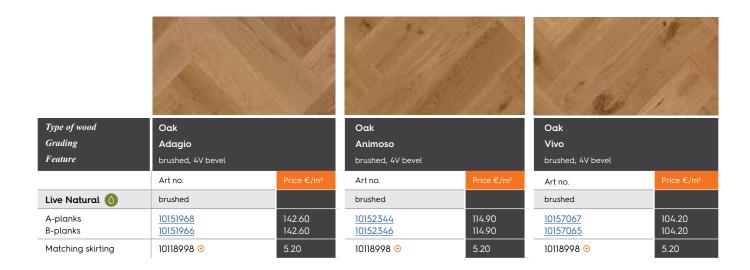
209 mm

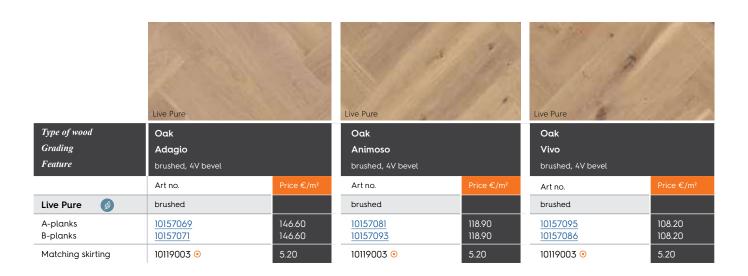
- Exclusive plank in proportional dimension. Innovative 5G Click profile for easy installation. Herringbone pattern in floating or glue-down installation.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection (only suitable with other Herringbone click products).

Dimension: $14 \times 209 \times 1045$ mm / Top layer: ca. 3.5 mm Middle layer: 8.8 mm HDF / Bottom layer: 1.7 mm



Available installation pattern





Herringbone Click

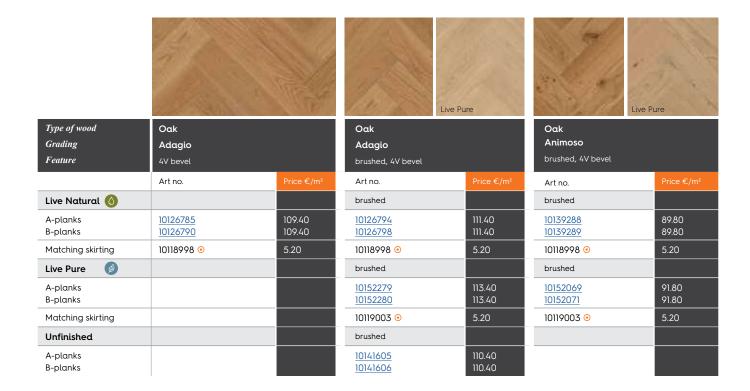
138 mm

- Exclusive plank in proportional dimension. Innovative 5G Click profile for easy installation. Herringbone pattern in floating or glue-down installation.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection (only suitable with other Herringbone click products).

Dimension: 14 x 138 x 690 mm / Top layer: ca. 3.5 mm Middle layer: 8.8 mm HDF / Bottom layer: 1.7 mm



Available installation pattern





Info: Releasing tool - 10135840. Included with parquet order.

Information on our veneered skirtings: p.46.
 A-planks and B-planks must be ordered together.

Herringbone Click

138 mm

		ive Pure				4/
Type of wood	Oak		Oak white		Oak white	
Grading	Vivo		Adagio		Animoso	
Feature	brushed, 4V bevel		4V bevel		brushed, 4V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural ዕ						
A-planks B-planks			10126797 10126792	110.40 110.40		
Matching skirting			10119006 💿	7.20		
Live Natural ዕ	brushed		brushed		brushed	
A-planks B-planks	10152274 10152272	81.40 81.40	10126796 10126799	112.40 112.40	10145038 10145036	90.80 90.80
Matching skirting	10118998 •	5.20	10119006 💿	7.20	10119006 💿	7.20
Live Pure	brushed					
A-planks B-planks	10157044 10157047	83.40 83.40				
Matching skirting	10119003 •	5.20				
			10	AL PARTY OF THE PA		
Type of wood	Oαk white		Oak Pale White		Oak Honey	
Grading	Vivo		Vivo		Vivo brushed, 4V bevel	
Feature	brushed, 4V bevel Art no.	Price €/m²	brushed, 4V bevel Art no.	Price €/m²	Art no.	Price €/m²
Live Natural 💧	brushed				brushed	
A-planks B-planks	10152472 10152468	82.40 82.40			10152470 10152462	85.40 85.40
Matching skirting	10119006 •	7.20			10119024 💿	5.90
Live Pure			brushed			
A-planks B-planks			10152466 10152464	84.40 84.40		
Matching skirting			10119022 •	7.20		

[•] Information on our veneered skirtings: p.46.

A-planks and B-planks must be ordered together.

¹ pack = 10 elements = 0.95 m² = 11 kg, 1 pallet = 49 packs = 46.55 m² = 539 kg. We can only deliver complete packages.

BOEN Chevron

14 mm

- 3- layer flooring with a variety of patterns.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Dfl-s1.
- Tongue/ groove connection.
- Angle 60 °.

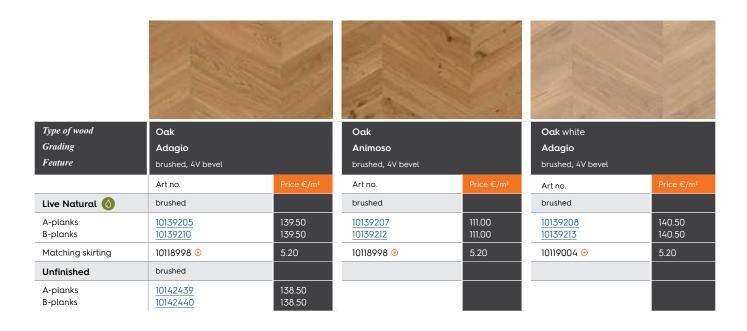
Dimension:

14 x 138 x 611 mm

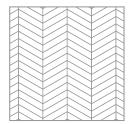
Top layer: ca. 3.5 mm

Middle layer: 8.8 mm HDF

Bottom layer: 1.7 mm



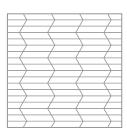
Available installation patterns:



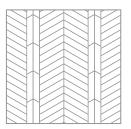
Plank A to B ratio - 1/1.



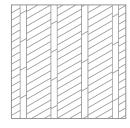
Plank A to B ratio - 1/1.



Plank A to B ratio - 1/1.



Plank A to B ratio - 1/1.



Plank A to B ratio - 1/4.



Plank A to B ratio - 1/1.

Plank A to B ratio - 1/1.

Chalet and Chaletino

- These attractive planks convince by means of their outstanding length and width.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 54): 2-3.
- Fire protection classification: Dfl-s1.
- ▶ Tongue/ groove connection.

Dimension: Chalet Top layer: ca. 4.5 mm

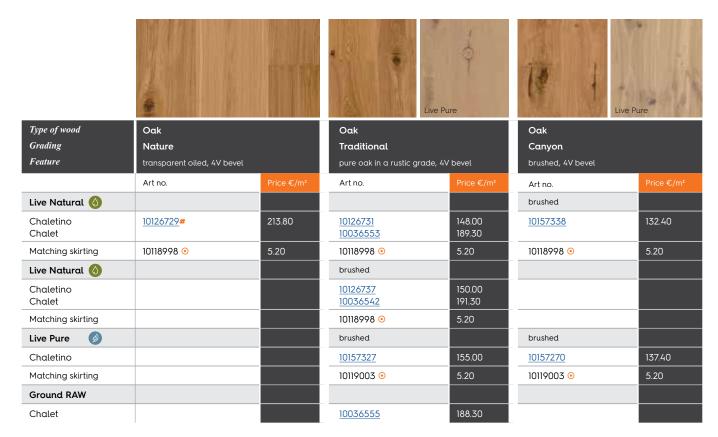
Width: 200/ 250/ 300/ 350/ 395 mm / Length: 2000 - 4000 mm

Board thickness: 20 mm

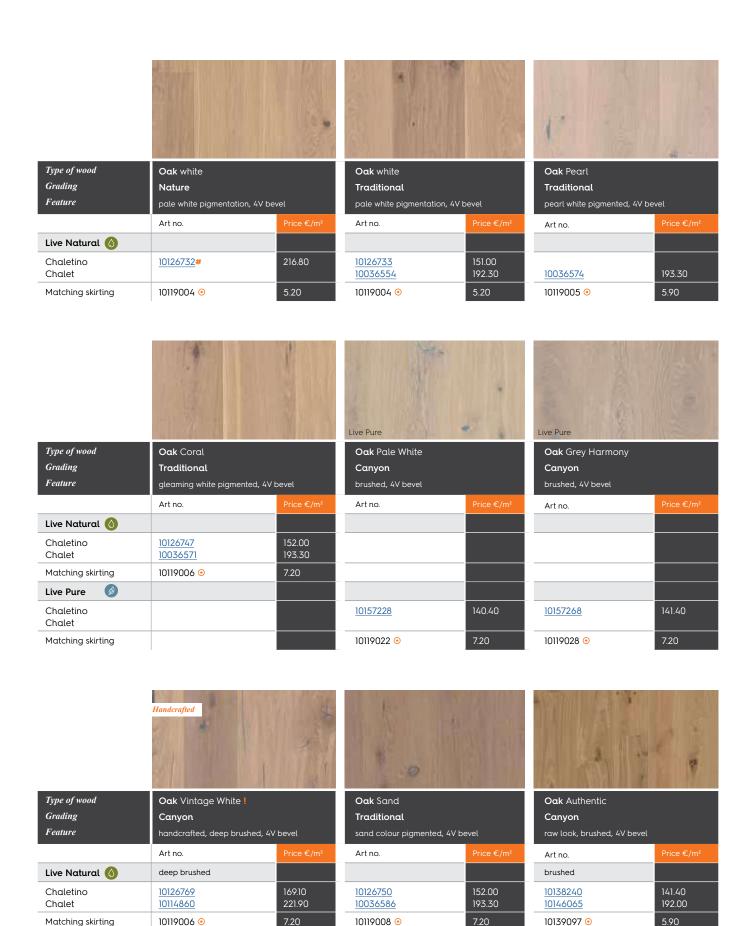
Dimension: Chaletino Top layer: ca. 3.5 mm

Width: 300 mm / Length: 2750 mm

Board thickness: 15 mm







All products in the Chalet collection are made to order. • Information on our veneered skirtings: p.46.

! Irregularities, splits and blemishes in the wood are part of this product and form the specific character of a handcrafted floor. The planks can have larger knots and splits that are carved out and filled by hand. These are slightly deeper. Due to the hand-finished structure, the thickness of the top layer can sometimes be less than the designated wear layer. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m^2 = 14 kg, 1 pallet = 39 packs = 64.35 m^2 = 546 kg. We can only deliver complete packages. Subjacent knots.

#Availability on request.

Chalet and Chaletino



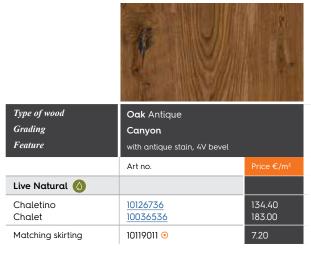
		The second			
Type of wood Grading Feature	Oak Senses! Canyon deep brushed, hand-crafted, raw look, 4V bevel				
	Art no.	Price €/m²			
Live Natural 🕚	deep brushed				
Chaletino Chalet	10157267	170.10			
Matching skirting	10139097 💿	5.90			



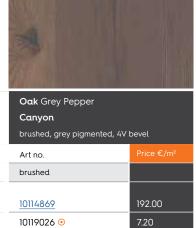
	1772
Oak Epoca !	
Canyon	
handcrafted, deep brushed, 4	V bevel
Art no.	Price €/m²
deep brushed	
10126758	166.10
10114857	218.90
10118998 💿	5.20

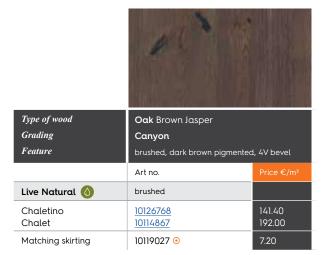


Oak Honey	
Canyon	
brushed, warm brown pigmer	ited, 4V bevel
Art no.	Price €/m²
brushed	
brushed	
<u>10114868</u>	192.00









All products in the Chalet collection are made to order. • Information on our veneered skirtings: p.46.

! Irregularities, splits and blemishes in the wood are part of this product and form the specific character of a handcrafted floor. The planks can have larger knots and splits that are carved out and filled by hand. These are slightly deeper. Due to the hand-finished structure, the thickness of the top layer can sometimes be less than the designated wear layer. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m^2 = 14 kg, 1 pallet = 39 packs = 64.35 m^2 = 546 kg. We can only deliver complete packages. Subjacent knots.

#Availability on request.

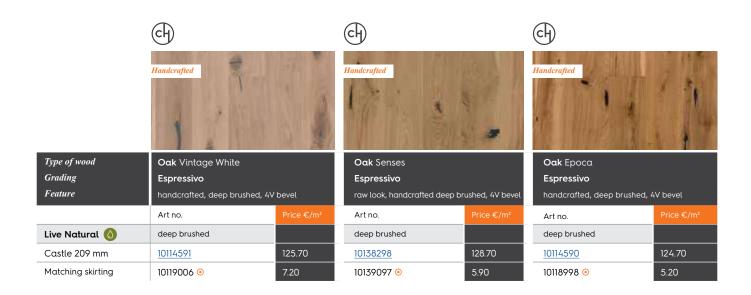
Handcrafted

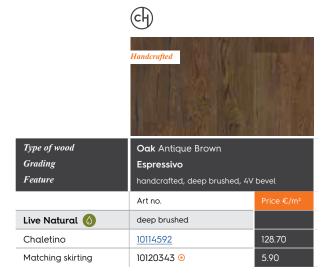
209 mm

- Each board's distinctive features are enhanced by hand, to give the floor an authentic look.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection.

Dimension:

14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm







(cH) Available as Chalet/ Chaletino

Irregularities, splits and blemishes in the wood are part of this product and form the specific character of a handcrafted floor. The planks can have larger knots and splits that are carved out and filled by hand. These are slightly deeper. Due to the hand-finished structure, the thickness of the top layer can sometimes be less than the designated wear layer.

• Information on our veneered skirtings: p.46.

The top layer thickness can fall below 3.5 mm caused by the handcrafting. Subjacent knots.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 21.5 kg, 1 pallet = 50 packs = 138 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

Castle planks

209 mm

- Oak planks in an elegant and luxurious 209 width.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-sl and Dfl-sl depending on surface treatment.
- 5G Click connection.

Dimension:

14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm

	#		*			
	Live	⊋ Pure	Liv	e Pure		Live Pure
Type of wood	Oak		Oak		Oak	
Grading	Andante		Animoso		Vivo	
Feature	2V bevel		2V bevel		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt						
	10036331	131.70	10036347	111.60	10036302	98.60
Matching skirting	10118998 •	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 🙆						
	10036307	133.70	10036335	113.60	10036295	100.60
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural 💧	brushed		brushed		brushed	
	10036235	135.70	10036253	115.60	10036221	102.60
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Pure	brushed		brushed		brushed	
	10036247	137.70	10036262	117.60	10119092	104.60
Matching skirting	10119003 💿	5.20	10119003 💿	5.20	10119003 💿	5.20



! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

For Espressivo products:

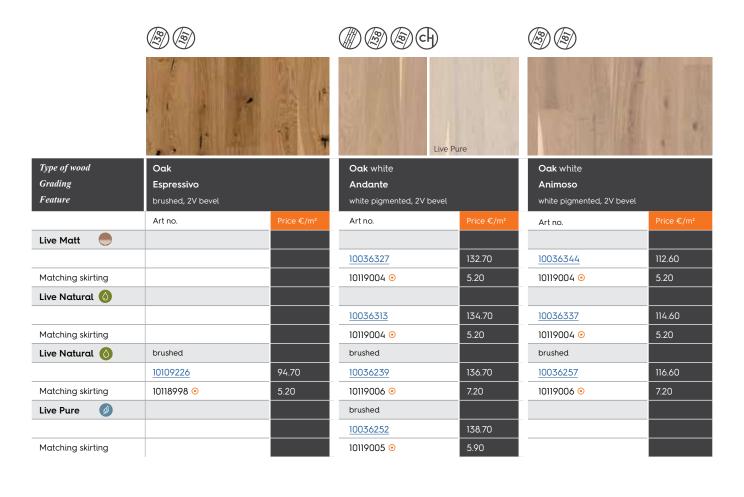
Cavities, cracks and marks in the surface are part of the product and form its specific character.

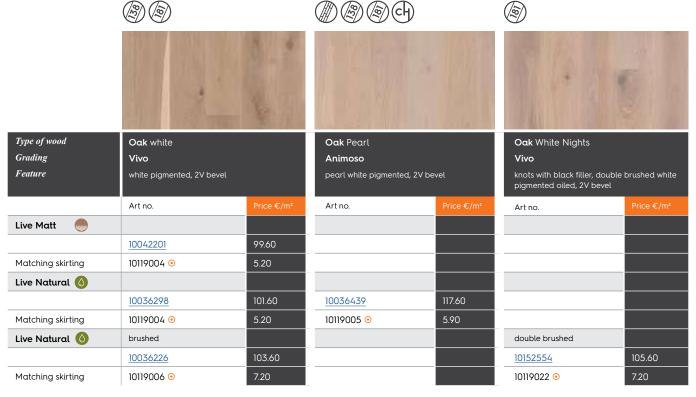
The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m^2 = 21.5 kg, 1 pallet = 50 packs = 138 m^2 . We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

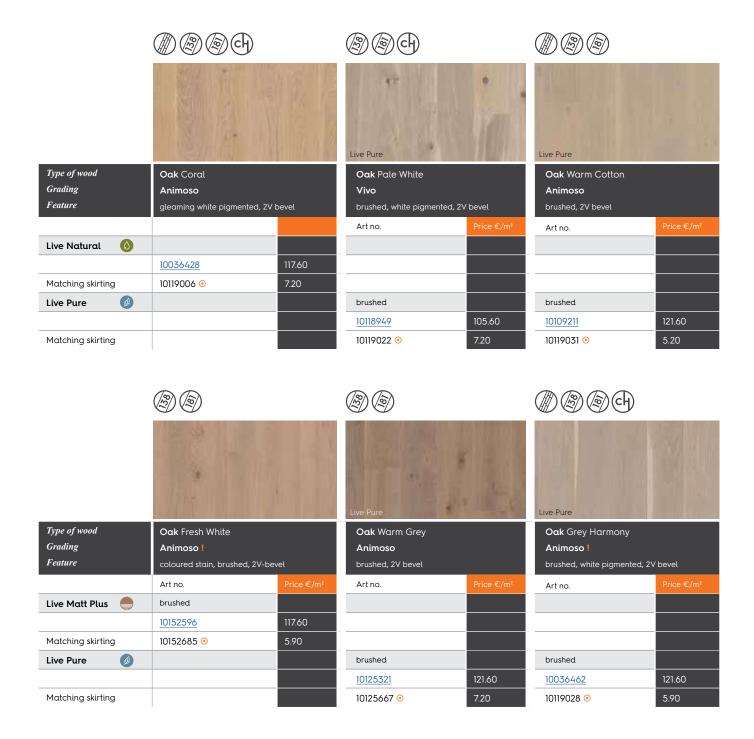
*Note: Plank 181 mm has a total thickness of 13.2 mm.





Castle planks

209 mm



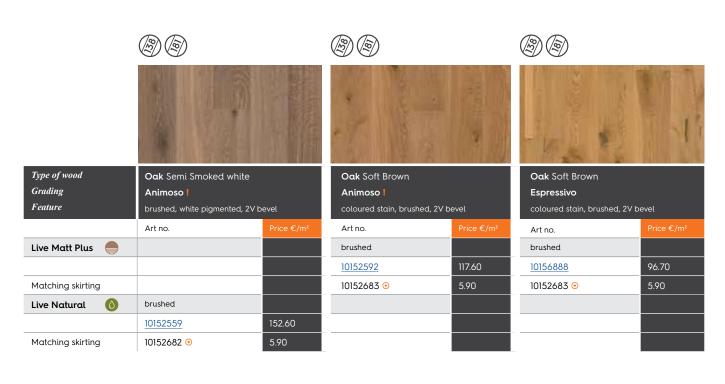
Available as 3-strip. (2) Available as plank 138. (2) Available as plank 181. (24) Available as Chalet/ Chaletino.

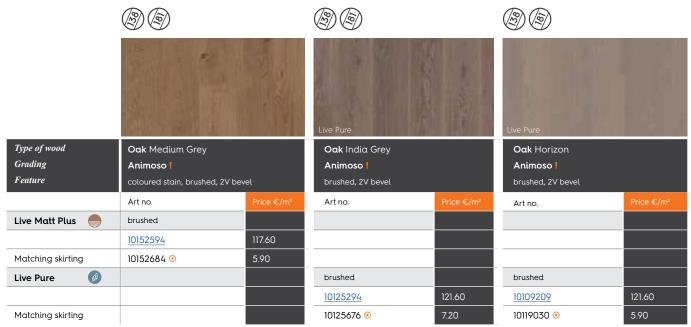
I Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand. ● Further information on our veneered skirtings: p.46.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 21.5 kg, 1 pallet = 50 packs = 138 m². We reserve the right to deliver 1 board with slotted top layer in each pack.

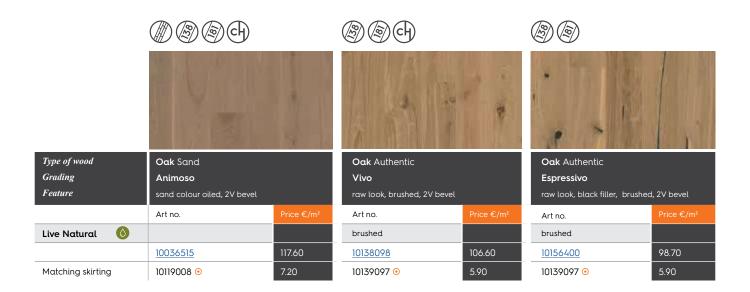
Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

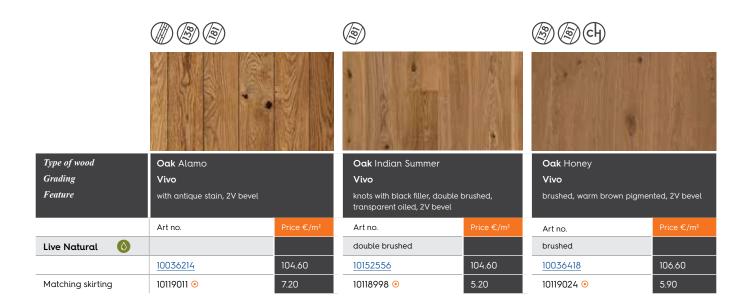




Castle planks

209 mm







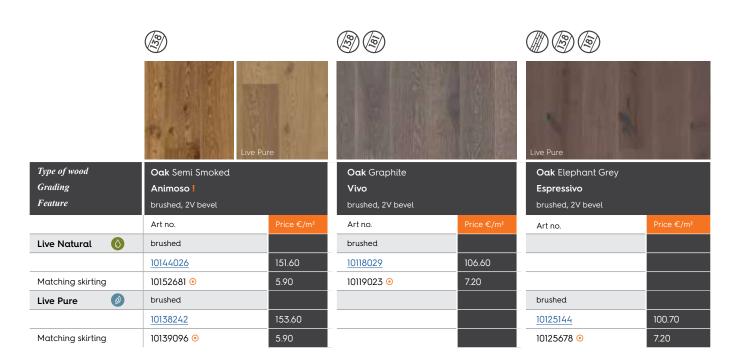
I Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

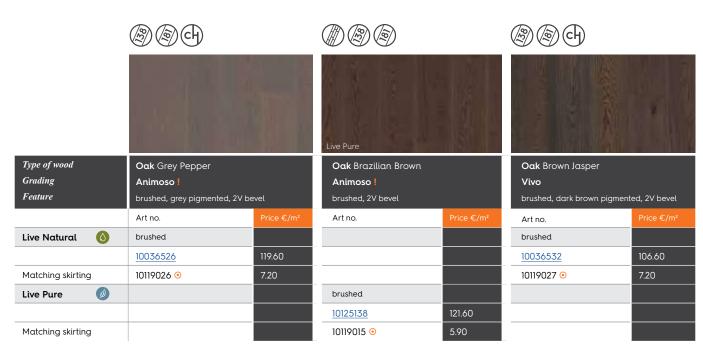
The products can contain big knots, cracks, and filled defects which have been worked out by hand. ● Further information on our veneered skirtings: p.46.

Plank Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 21.5 kg, 1 pallet = 50 packs = 138 m². We reserve the right to deliver 1 board with slotted top layer in each pack.

Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.







181 planks

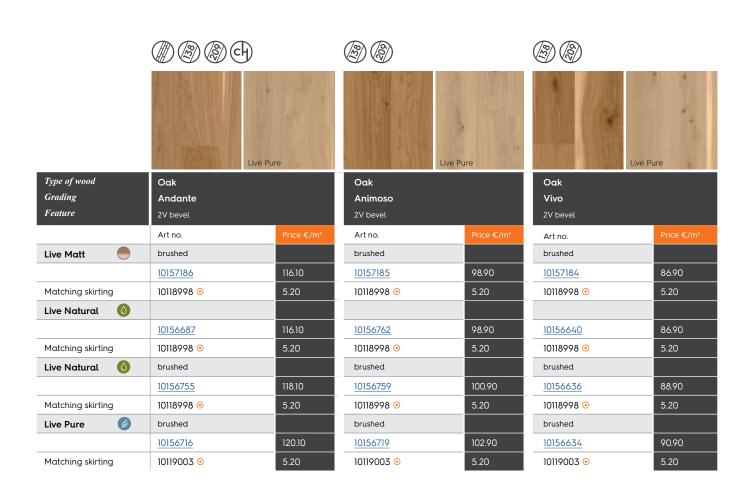
181 mm

- An exclusive variation on a plank floor with a width of 181 mm that is particularly effective in larger rooms.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension:

13.2 x 181 x 2200 mm

Top layer: ca. 2.7 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm





Available as 3-strip. (🔊 Available as plank 138. (🔊 Available as Castle plank. (CH) Available as Chalet/ Chaletino.

! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

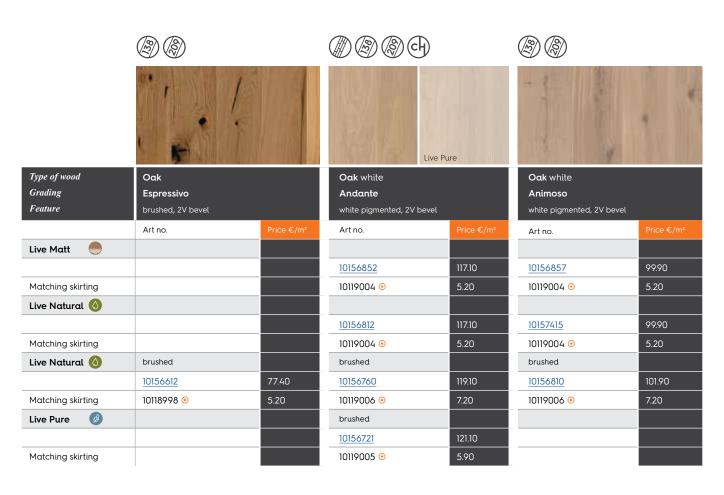
For Espressivo products:

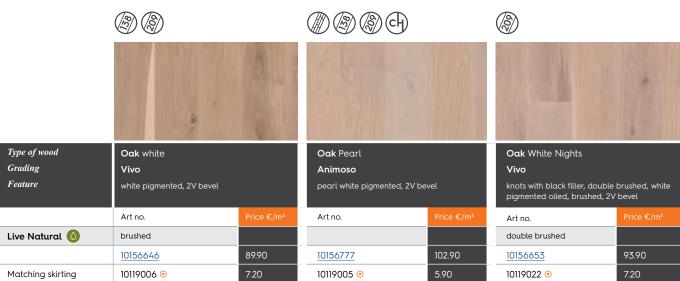
Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

Plank 181 mm: 1 pack = 8 elements = 3,19 m² = 23 kg, 1 palett = 40 packs = 127,6 m². We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.





181 planks

181 mm

	#		8			
			Live Pure		Live Pure	2 .
Type of wood	Oak Coral		Oak Pale White		Oak Warm Cotton	
Grading	Animoso		Vivo		Animoso	
Feature	gleaming white pigmented	, 2V bevel	brushed, white pigmented, 2	2V bevel	brushed, 2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Natural ዕ						
	10156774	102.90				
Matching skirting	10119006 💿	7.20				
Live Pure			brushed		brushed	
			10156899	91.90	10156768	106.90
Matching skirting			10119022 •	7.20	10119031 💿	5.90
			Live Pure	1	Live Pure	
Type of wood	Oak Fresh White		Live Pure Oak Warm Grey	1		
Grading	Oak Fresh White Animoso!				Live Pure	
		/ bevel	Oak Warm Grey		Live Pure Oak Grey Harmony	d, 2V bevel
Grading	Animoso!	V bevel Price €/m²	Oak Warm Grey Animoso	Price €/m²	Live Pure Oak Grey Harmony Animoso I	d, 2V bevel Price €/m²
Grading	Animoso coloured stain, brushed, 2\		Oak Warm Grey Animoso brushed, 2V bevel	Price €/m²	Live Pure Oak Grey Harmony Animoso I brushed, white pigmente	
Grading Feature	Animoso I coloured stain, brushed, 2\ Art no.		Oak Warm Grey Animoso brushed, 2V bevel	Price €/m²	Live Pure Oak Grey Harmony Animoso I brushed, white pigmente	
Grading Feature	Animoso! coloured stain, brushed, 2\ Art no. brushed	Price €/m²	Oak Warm Grey Animoso brushed, 2V bevel	Price €/m²	Live Pure Oak Grey Harmony Animoso I brushed, white pigmente	
Grading Feature Live Matt Plus	Animoso I coloured stain, brushed, 2\ Art no. brushed 10157229	Price €/m² 102.90	Oak Warm Grey Animoso brushed, 2V bevel	Price €/m²	Live Pure Oak Grey Harmony Animoso I brushed, white pigmente	
Feature Live Matt Plus Matching skirting	Animoso I coloured stain, brushed, 2\ Art no. brushed 10157229	Price €/m² 102.90	Oak Warm Grey Animoso brushed, 2V bevel Art no.	Price €/m²	Live Pure Oak Grey Harmony Animoso I brushed, white pigmente Art no.	



! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

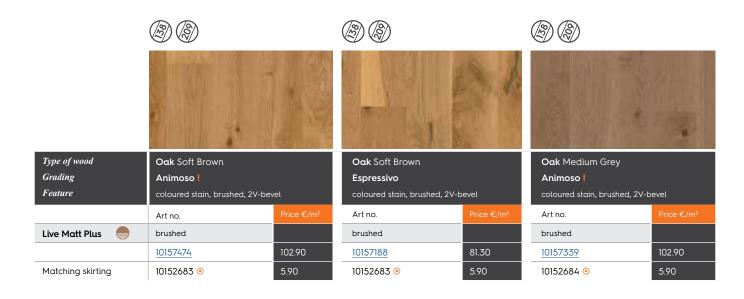
For Espressivo products:

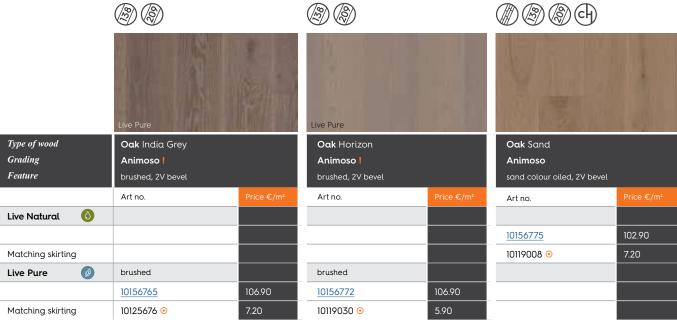
Cavities, cracks and marks in the surface are part of the product and form its specific character.

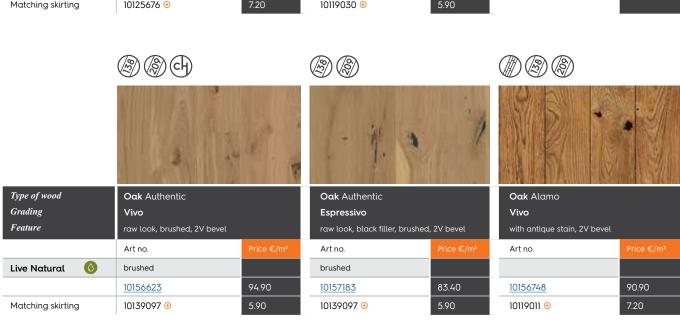
The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

Plank 181 mm: 1 pack = 8 elements = 3,19 m² = 23 kg, 1 palett = 40 packs = 127,6 m². We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.







181 planks

181 mm

		* * •	
Type of wood	Oak Indian Summer	Oak Honey	Oak Graphite
Grading Feature	Vivo	Vivo	Vivo
Решиге	knots with black filler, double brushed, ansparent oiled, 2V bevel	brushed, warm brown pigmented, 2V beve	brushed, dark with light-yellow shimmer, 2V bevel
	Art no. Price	€/m² Art no. Price €/m²	Art no. Price €/m²
Live Natural	double brushed	brushed	brushed
	<u>10156652</u> 92.90	10156625 94.90	<u>10156976</u> 94.90
Matching skirting	10118998 • 5.20	10119024 • 5.90	10119023 • 7.20
		Live Pure	Live Pure
Type of wood	Oak Grey Pepper	Oak Elephant Grey	Oak Brazilian Brown
Grading	Animoso!	Oak Elephant Grey Espressivo	Oak Brazilian Brown Animoso!
	Animoso brushed, grey pigmented, 2V bevel	Oak Elephant Grey Espressivo brushed, 2V bevel	Oak Brazilian Brown Animoso! brushed, 2V bevel
Grading Feature	Animoso! brushed, grey pigmented, 2V bevel Art no. Price	Oak Elephant Grey Espressivo brushed, 2V bevel	Oak Brazilian Brown Animoso! brushed, 2V bevel
Grading	Animoso brushed, grey pigmented, 2V bevel	Oak Elephant Grey Espressivo brushed, 2V bevel Art no. Price €/m²	Oak Brazilian Brown Animoso! brushed, 2V bevel
Grading Feature	Animoso! brushed, grey pigmented, 2V bevel Art no. Price brushed	Oak Elephant Grey Espressivo brushed, 2V bevel Art no. Price €/m²	Oak Brazilian Brown Animoso! brushed, 2V bevel
Grading Feature Live Natural	Animoso! brushed, grey pigmented, 2V bevel Art no. Price brushed 10156749 104.9	Oak Elephant Grey Espressivo brushed, 2V bevel Art no. Price €/m²	Oak Brazilian Brown Animoso! brushed, 2V bevel
Grading Feature Live Natural Matching skirting	Animoso! brushed, grey pigmented, 2V bevel Art no. Price brushed 10156749 104.9	Oak Elephant Grey Espressivo brushed, 2V bevel €/m² Art no. Price €/m²	Oak Brazilian Brown Animoso! brushed, 2V bevel Art no. Price €/m²



Available as 3-strip. (S) Available as plank 138. (S) Available as Castle plank. (C) Available as Chalet/ Chaletino.

For Espressivo products:

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

Plank 181 mm: 1 pack = 8 elements = 3,19 m² = 23 kg, 1 palett = 40 packs = 127,6 m². We reserve the right to deliver 1 element with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm.



Type of wood

Live Natural

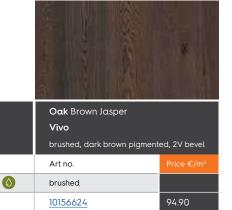
Matching skirting

Grading Feature



10119027 💿









138 mm

- Our classic plank boards of optimum width and length ratios for an attractive look of the room.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension:

14 x 138 x 2200 mm

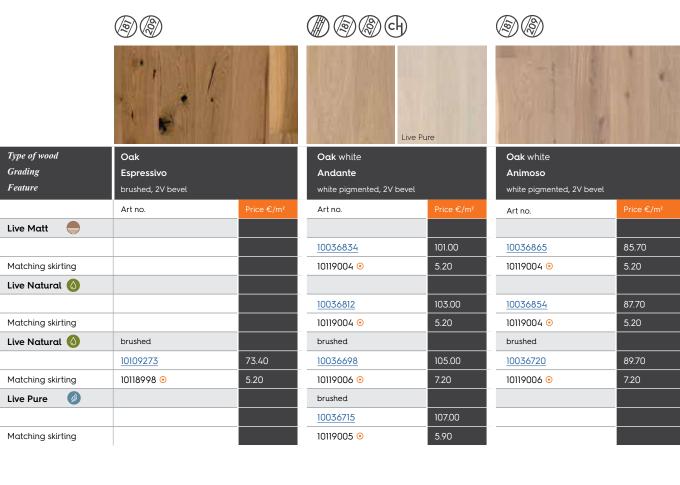
Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm

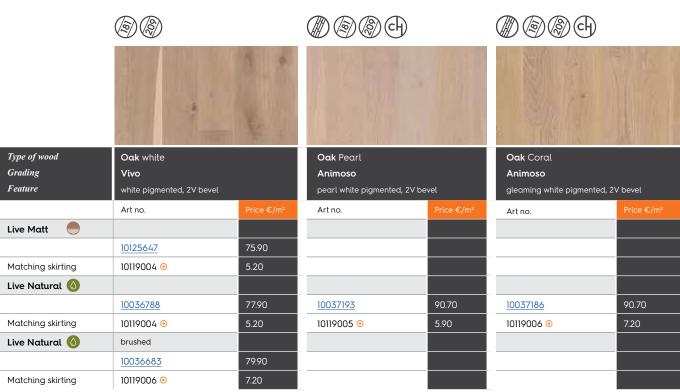
	#		8		>	
	Live Pu	ure	Live P	ure	Live F	Pure
Type of wood	Oak		Oak		Oak	
Grading	Andante		Animoso		Vivo	
Feature	2V bevel		2V bevel		2V bevel	
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt						
	10036843	100.00	10036870	84.70	10036798	74.90
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural						
	10036804	102.00	10036850	86.70	10036783	76.90
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Natural	brushed		brushed		brushed	
	10036693	104.00	10036716	88.70	10036677	78.90
Matching skirting	10118998 💿	5.20	10118998 💿	5.20	10118998 💿	5.20
Live Pure	brushed		brushed		brushed	
	10036706	106.00	10036727	90.70	10119061	80.90
Matching skirting	10119003 💿	5.20	10119003 💿	5.20	10119003 💿	5.20



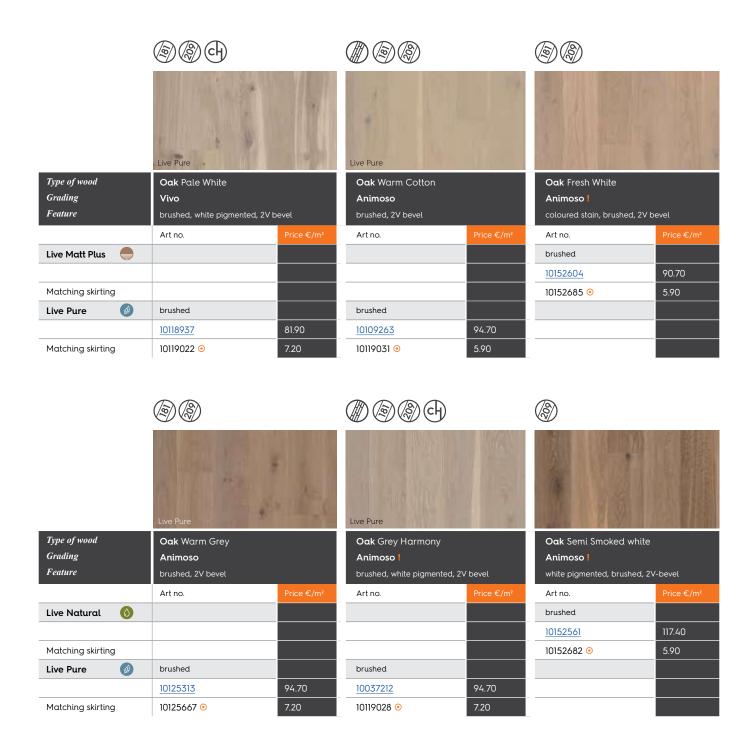
• Further information on our veneered skirtings: p.46.

Plank 138 mm: 1 pack = 10 boards = 3.04 m^2 = 23.5 kg, 1 pallet = 42 packs = 127.68 m^2 . We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.





138 mm





! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

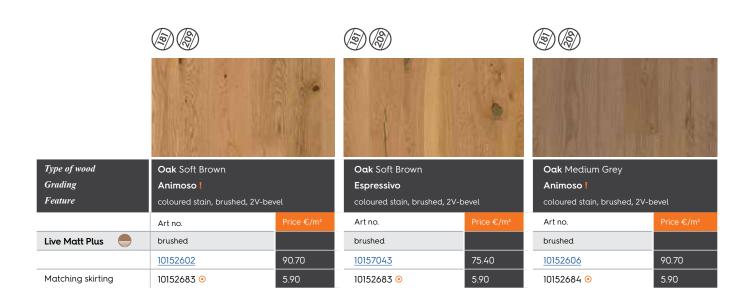
For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

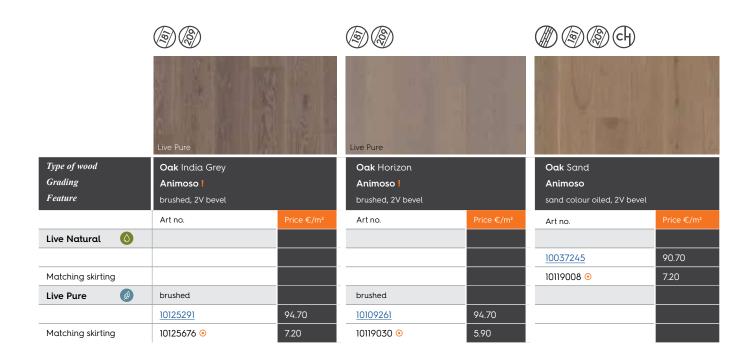
The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

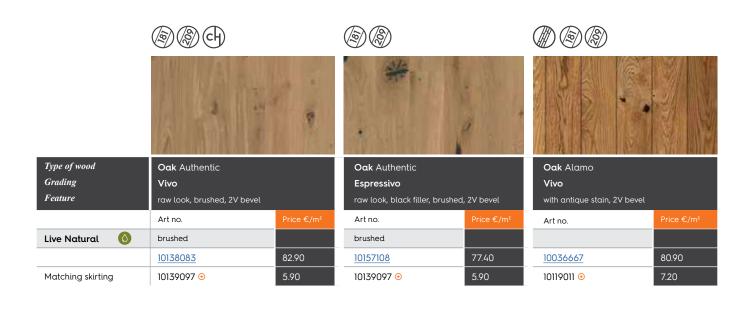
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

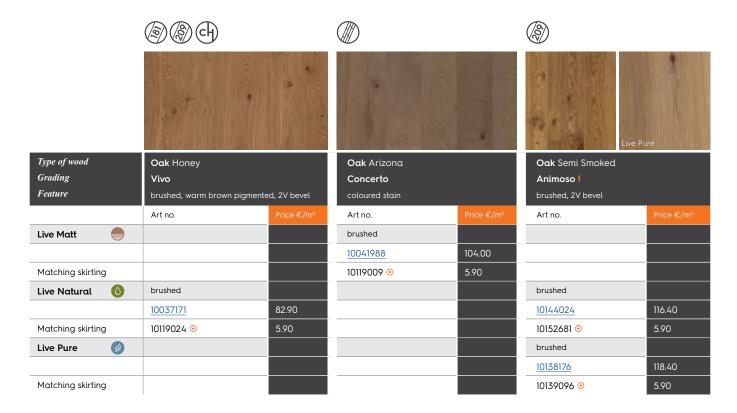
^{*}Note: Plank 181 mm has a total thickness of 13.2 mm.





138 mm







! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

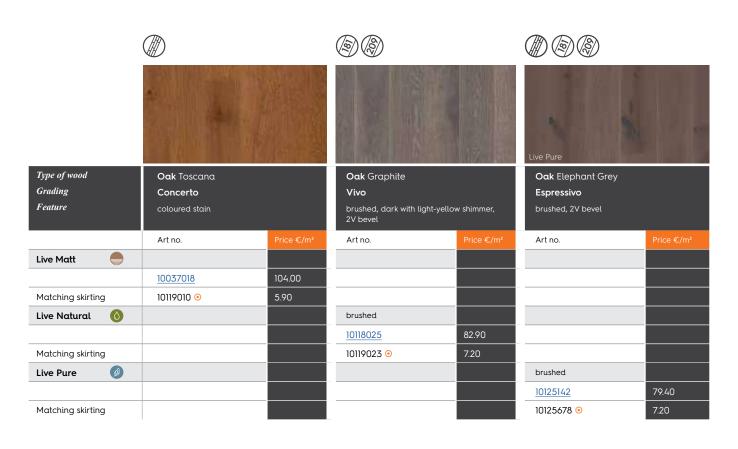
For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

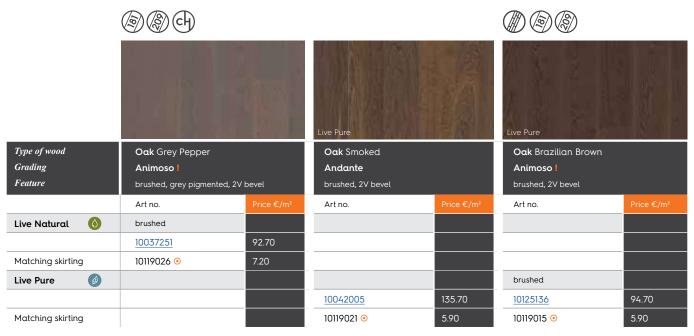
The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

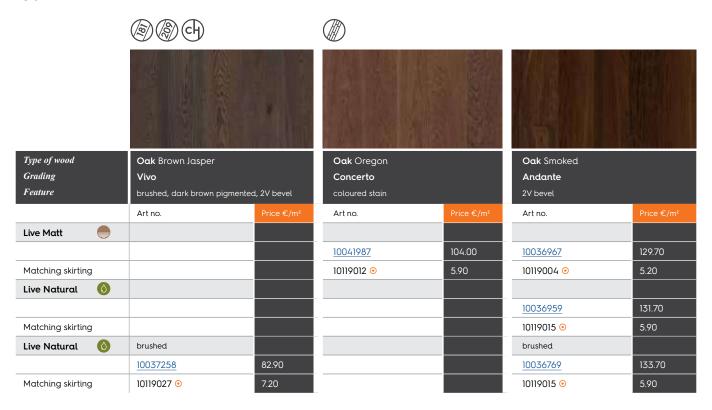
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

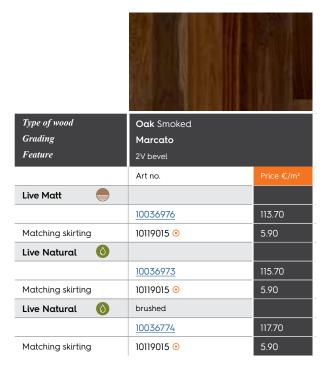
^{*}Note: Plank 181 mm has a total thickness of 13.2 mm.





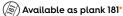
138 mm















! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

For Espressivo products: Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.46.

Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

*Note: Plank 181 mm has a total thickness of 13.2 mm.

Planks. Other species

138 mm

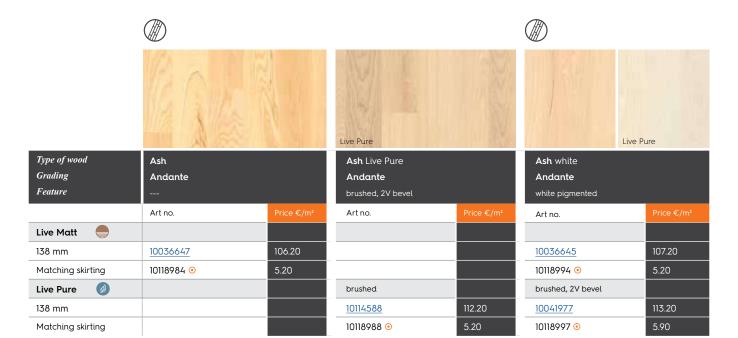
- BOEN planks have classic, timeless and noble effect.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- 5G Click connection.

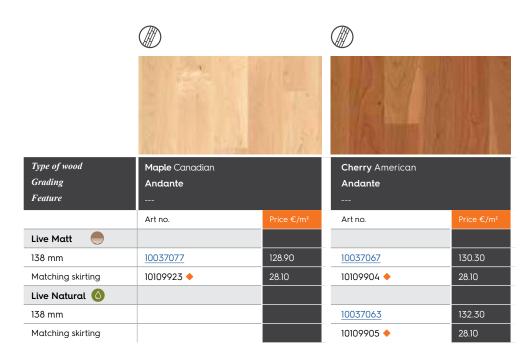
Dimension:

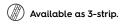
14 x 138 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm





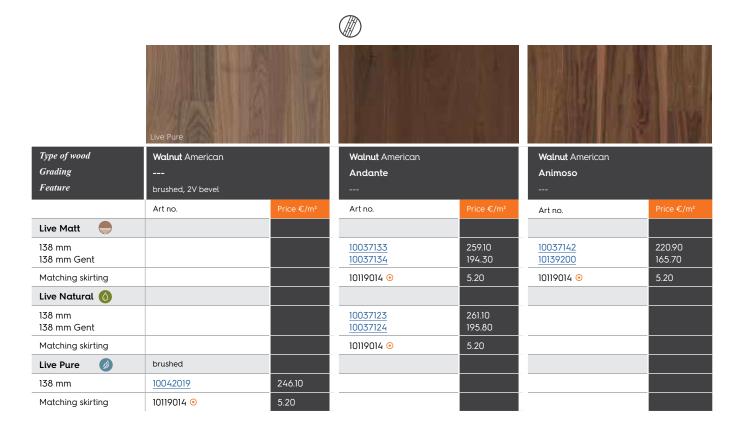


[◆] Further information on our skirtings made from parquet: p.47. ○ Information on our veneered skirtings: p.46.

Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

Planks. Other species

138 mm





Longstrip

215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.

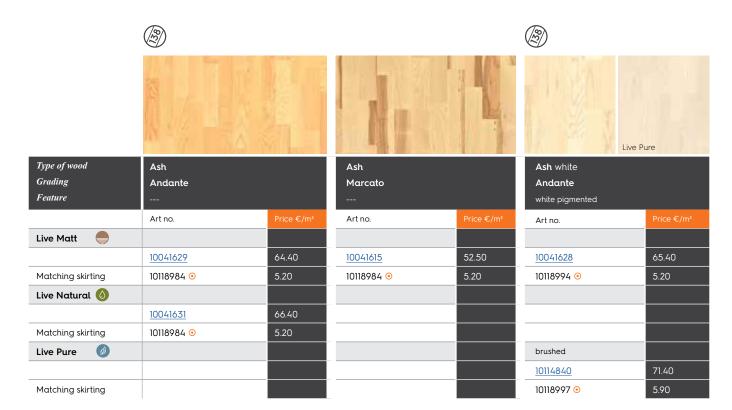
Dimension:

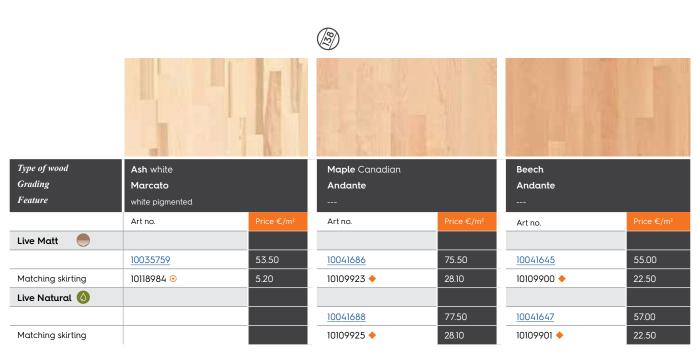
14 x 215 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm

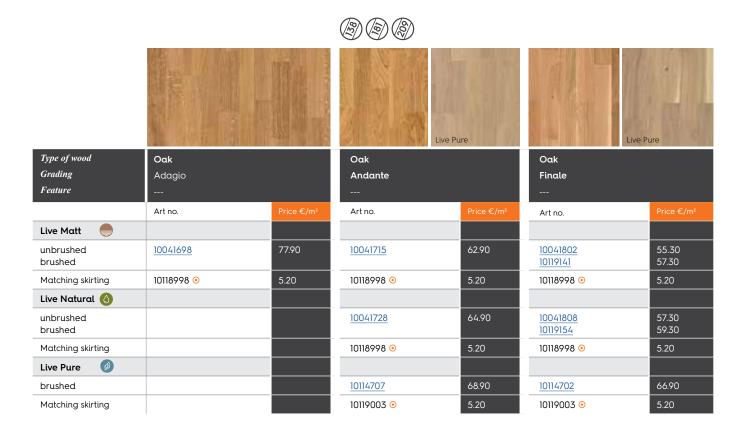
5G Click connection.





Longstrip

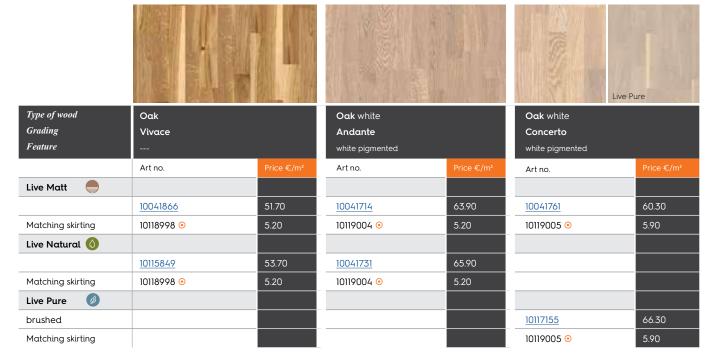
215 mm









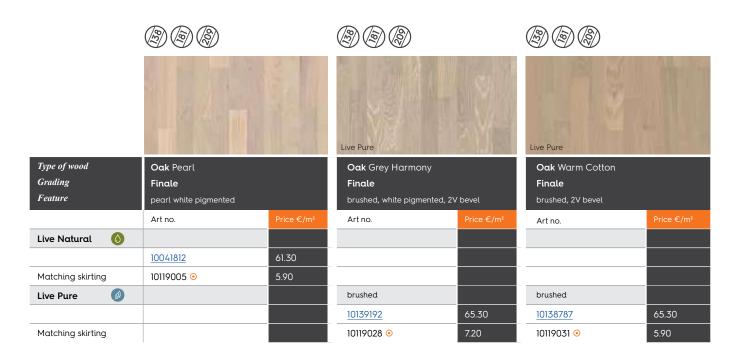


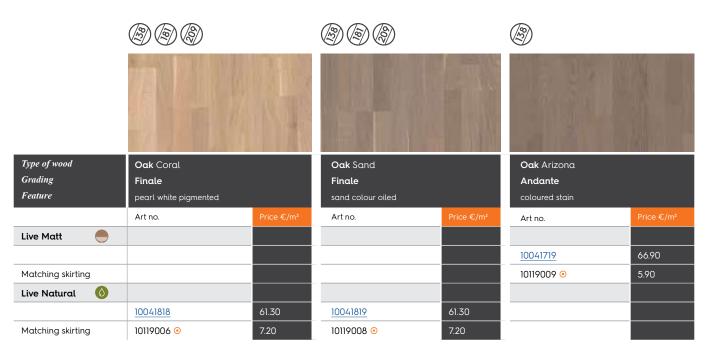


[◆] Further information on our skirtings made from parquet: p.47. • Information on our veneered skirtings: p.46. 1 pack = 6 boards = 2.84 m² = 22.5 kg, 1 pallet = 50 packs = 142 m². We can only deliver complete packages.

^{*}Note: Plank 181 mm has a total thickness of 13.2 mm.







Longstrip

215 mm

















Type of wood Grading Feature	Cherry American Andante 	
	Art no.	Price €/m²
Live Matt		
	10041662	94.60
Matching skirting	10109904 🔷	28.10
Live Natural		
	10041665	96.60
Matching skirting	10109905 🔷	28.10

1000 000
Price €/m²
66.90
5.90

新以 重人 相	1000
Oak Alamo	
Finale	
with antique stain	
Art no.	Price €/m²
10041807	61.30
10119011 💿	7.20













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d d				
Q				
Live Pure			뢼	ij
Oak Braz	ilian Br	own		
Oak Braz	ilian Br	own		



type of wood	Oak Elephant Grey	
Grading	Finale	
Feature	brushed, 2V bevel	
	Art no.	Price €/m²
Live Matt		
Matching skirting		
Live Pure	brushed	
	10139193	65.30
Matching skirting	10125678 •	7.20

-: .		
Finale		
brushed, 2V bevel		
Art no.	Price €/m²	
brushed		
10139195	65.30	
10119015 💿	5.90	

Andante	
Art no.	Price €/m²
10041884	120.10
10119014 💿	5.20





Type of wood Grading Feature	Oak Oregon Andante colour stain	
	Art no.	Price €/m²
Live Matt		
	10041716	66.90
Matching skirting	10119012 💿	5.90

Longstrip 13.2 mm

215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- 5G Click connection.

Dimension:

13.2 x 215 x 2200 mm Top layer: ca. 2.7 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm













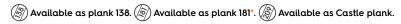


Type of wood Grading Feature	Oak Andante 	
	Art no.	Price €/m²
Live Matt		
	<u>10157376</u>	58.50
Matching skirting	10118998 💿	5.20
Live Natural 💧		
	10157407	60.50
Matching skirting	10118998 💿	5.20
Live Pure	brushed	
	10157403	64.50
Matching skirting	10119003 💿	5.20

Ouk	
Finale	
Art no.	Price €/m²
10157408	51.40
10118998 •	5.20
10157405	53.40
10118998 •	5.20
_	

Oak Vivace 	
Art no.	Price €/m²
10157409	48.10
10118998 💿	5.20
10157404	50.10
10118998 💿	5.20





• Information on our veneered skirtings: p.46.

1 pack = 6 boards = 2.84 m^2 = 21 kg, 1 pallet = 50 packs = 142 m^2 . We can only deliver complete packages.

*Note: Plank 181 mm has a total thickness of 13.2 mm.

Prestige

10 mm

- ▶ The expressive parquet flooring of varied looks.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 54): 1-2.
- Fire protection classification: Cfl-s1.
- Tongue/ groove connection.

Dimension:

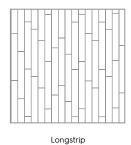
10 x 70 x 470 mm

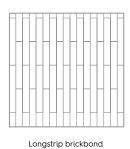
Top layer: ca. 3.5 mm

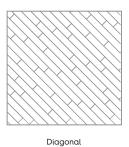
Bottom layer: 6.5 mm spruce

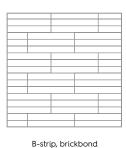
Available installation patterns





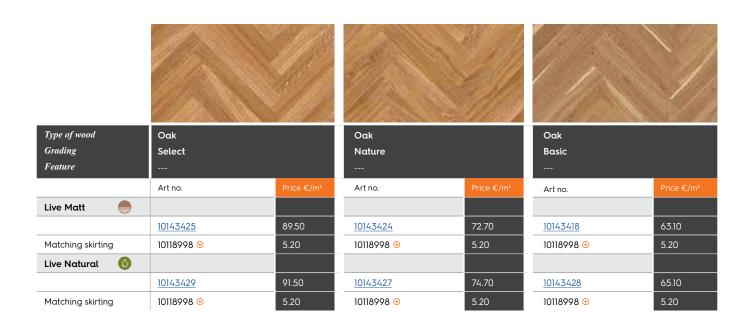


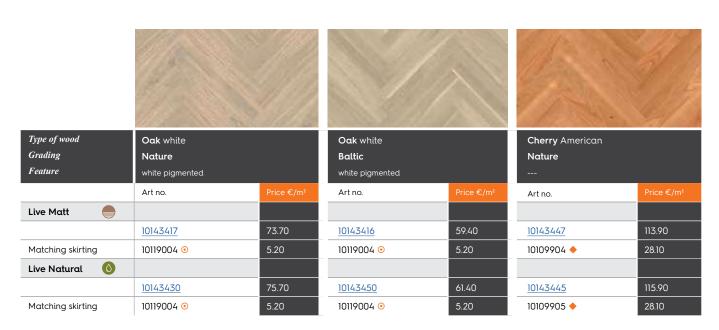




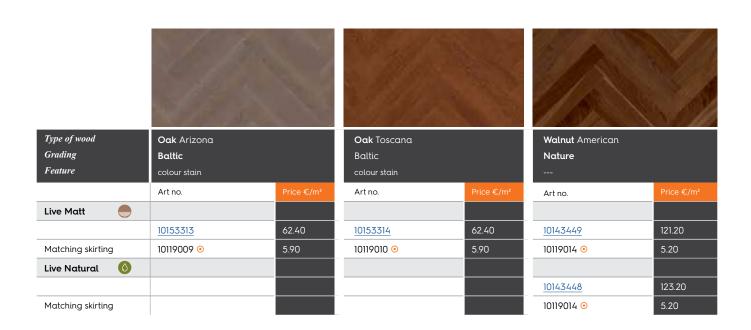
Type of wood	Ash		Maple Canadian		Beech	
Grading	Nature		Nature		Nature	
Feature						
	Art no.	Price €/m²	Art no.	Price €/m²	Art no.	Price €/m²
Live Matt						
	10143441	73.20	10143446	85.90	10143443	62.30
Matching skirting	10118984 💿	5.20	10109923 🔷	28.10	10109900 🔷	22.50
Live Natural 💧						
	10143440	75.20	10143444	87.90	10143442	64.30
Matching skirting	10118984 💿	5.20	10109925 ♦	28.10	10109901 🔷	22.50

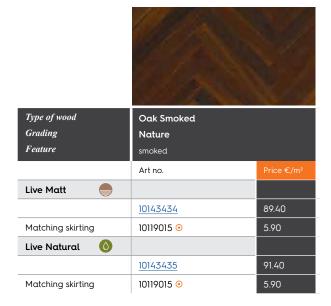






Prestige





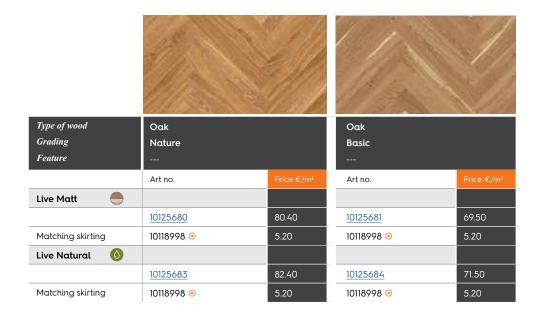


Traffic

12,5 mm

- The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 54): 3.
- Fire protection classification: Cfl-s1.
- Tongue/ groove connection.

Dimension: 12.5 x 70 x 470 mm Top layer: ca. 5.5 mm Bottom layer: 7.0 mm spruce





• Information on our veneered skirtings: p.46.

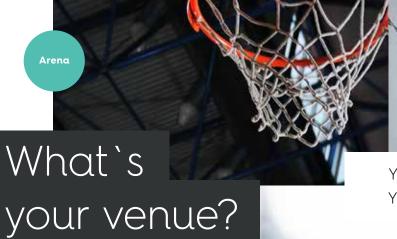
Contents of a pack: $12,5 \times 70 \times 470$ mm = 34 pieces right-hand-strips and 34 pieces left -hand-strips.

Each carton can contain two half divided strips. One carton = 2.24 m² = 16.5 kg. 1 pallet = 36 packs = 80.64 m². We can only deliver complete packages.









YOUR VENUE. YOUR FLOOR.

Studio & Gym

Hotel & Health

A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.

Actiflex Stadium	T79 Sport lacquer 🥞	
Type of wood	Art no.	€/m² net price
Ash Sport	10041896	96.00
Maple Canadian Sport	10041899	110.40
Beech Sport	10041898	88.60
Oak Sport	10041900	95.60

Boflex	Туре	T79 Sport lacquer	
Type of wood		Art no.	€/m² net price
Ash Sport	Stadium	10036174	112.80
	Olympia	10109199	137.10
Maple Canadian Sport	Stadium	10036200	130.10
	Olympia	10036197	162.40
Beech Sport	Stadium	10036179	104.00
	Olympia	10036176	127.30
Oak Sport	Stadium	10036184	112.50
	Olympia	10036180	139.00

Squash lacquer 👙	
Article no.	€/m² net price
10036172	121.00
10036177	112.60
10036181	121.10

Boflex

- The premium area-elastic floor system for high level performance. With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable.
- Floating installation on even sub-floor, e.g. screed.
- Top layer BOEN parguet flooring with double tongue and groove profile and bottom elastic strips.

Construction height: 28.0 mm Boflex Stadium

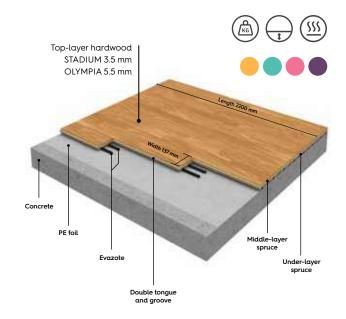
Dimension: 28 x 137 x 2200 mm

Top layer: ca. 3.5 mm

Boflex Olympia Construction height: 30.0 mm

Dimension: 30 x 137 x 2200 mm

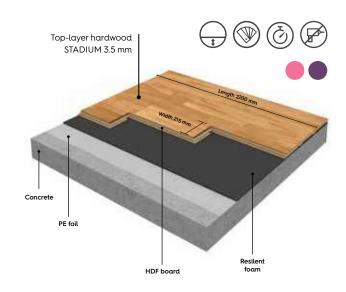
Top layer: ca. 5.5 mm



Actiflex

- When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.
- Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.
- Can be installed on a flat, firm and self-supporting subfloor or an existing floor. Maximum size of an area - 600 m²
- Quick and easy installation with the 5G Click locking system.
- Actiflex Stadium Construction height: 29.0 mm Dimension: 21 x 215 x 2200 mm

Top layer: ca. 3.5 mm



Singleflex







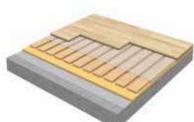
























All Boen Sport Olympia sports floor systems have been tested and awarded the FIBA Approved Equipment Level 1 certificate

The symbols for Boen Sport floors are explained.



Weight Load



Low Floor Elevation



Floor Heatina



Additional **Colour Choice**



Quick and Easy



No Tool Required



Uneven Sub-Floor



Variable Heights

BOEN Accessories

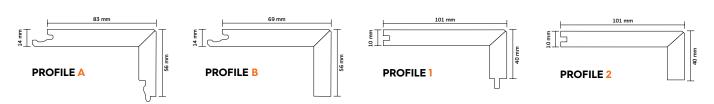
Stair nosings made of BOEN parquet floorings

- Made of BOEN parquet floorings.
- Manufactured from all BOEN types of wood and all surfaces of our current range of products.





Profile/ Product	Surface	Length	Article nr.	Price €/ meter	
PROFILE A Stair nosing for BOEN 13.2 / 14 mm 3-la	yer parquet, 56 x 83mm. Clid	ck profile at botto	m edge.		
Oak	Live Matt	2200 mm	10117866	64.80	
Oak white	Live Matt, white	2200 mm	10117924	64.80	
Oak	Live Natural	2200 mm	10117923	64.80	
Oak, beveled	Live Matt	2200 mm	10117926	64.80	
Oak, beveled and brushed	Live Natural	2200 mm	10117928	64.80	
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117930	64.80	
Oak, beveled and brushed	Live Pure	2200 mm	10120432	64.80	
PROFILE B Stair nosing for BOEN 13.2 / 14 mm 3-la	yer parquet, 56 x 69mm. Ver	neer at bottom ed	ge.		
Oak	Live Matt	2200 mm	10117931	77.10	
Oak white	Live Matt, white	2200 mm	10117933	77.10	
Oak	Live Natural	2200 mm	10117932	77.10	
Oak, beveled	Live Matt	2200 mm	10117934	77.10	
Oak, beveled and brushed	Live Natural	2200 mm	10117935	77.10	
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117936	77.10	
Oak, beveled and brushed	Live Pure	2200 mm	10120437	77.10	
PROFILE 1 Stair nosing for BOEN Prestige, 40 x101mm. T/G profile at bottom edge.					
Oak	Live Matt	1150 mm	10117938	51.80	
Oak	Live Natural	1150 mm	10117939	51.80	
PROFILE 2 Stair nosing for BOEN Prestige, 40 x 101mm. Veneer at bottom edge.					
Oak	Live Matt	1150 mm	10117941	64.80	
Oak	Live Natural	1150 mm	10117942	64.80	



There are two elements in one box. We can only deliver complete boxes. Produced on order.

Options	Info	Price €/ meter net price
Stair Nosings from all other Boen colours / surfaces°	Profile A and Profile B	91.40
Stair Nosings made of 3-Strip	Profile A and Profile B	91.40
Stair Nosings with other Tread/ Riser dimensions	on request	91.40
Stair Nosings with T/G profile	Profile A and Profile B	91.40
Stair Nosings made of Castle Planks	Tread: 154 mm (Profile A); tread up to 140 mm (Profile B)	91.40
Stair Nosings made of Traffic	40 x 101 mm; 1150 mm length	91.40
Stair Nosings made of Chalet / Chaletino	62 x 85 mm; 1370 mm length	91.40
Stair Nosings with tread Inlay for improved slip resistance	made of rubber, black, 10 mm width	111.40
Matching Edge Bands	3,5 x 700 x max. 100 mm, 4V beveled, delivered as separate pieces	63.10 per piece

Info: Minimum order quantity for customized items: Four pieces. Confirmed orders can not be cancelled.

 $^\circ\mathrm{Stair}$ Nosings can not be produced from handcrafted products.



Skirting boards

solid wood core, veneered, lacquered



Type of wood	Article nr.	Price €/ meter
matching Ash (Live Matt, Live Natural)	10118984	5.20
matching Ash Live Pure	10118988	5.20
matching Ash white	10118994	5.20
matching Ash white Live Pure	10118997	5.90
matching Oak (Live Matt, Live Natural), Oak Epoca, Oak Espressivo, Oak Indian Summer	10118998	5.20
matching Oak Live Pure	10119003	5.20
matching Oak white	10119004	5.20
matching Oak white Live Pure, Oak Pearl, Oak Concerto	10119005	5.90
matching Oak white brushed, Oak Coral, Oak Vintage White	10119006	7.20
matching Oak Sand	10119008	7.20
matching Oak Arizona	10119009	5.90
matching Oak Toscana	10119010	5.90
matching Oak Alamo, Oak Antique	10119011	7.20
matching Oak Oregon	10119012	5.90
matching Walnut American	10119014	5.20
matching Oak Smoked (Live Matt, Live Natural), Oak Brazilian Brown	10119015	5.90
matching Oak Smoked Live Pure	10119021	5.90
matching Oak White Nights, Oak Pale White	10119022	7.20
matching Oak Graphite	10119023	7.20
matching Oak Honey	10119024	5.90
matching Oak Grey Pepper	10119026	7.20
matching Oak Brown Jasper	10119027	7.20
matching Oak Antique Brown	10120343	5.90
matching Oak Grey Harmony	10119028	7.20
matching Oak Horizon	10119030	5.90
matching Oak Warm Cotton	10119031	5.90
matching Oak Warm Grey	10125667	7.20
matching Oak India Grey	10125676	7.20
matching Oak Elephant Grey	10125678	7.20
matching Oak Semi Smoked Live Pure	10139096	5.90
matching Oak Authentic, Oak Senses	10139097	5.90
matching Oak Semi Smoked	10152681	5.90
matching Oak Semi smoked white	10152682	5.90
matching Oak Soft Brown	10152683	5.90
matching Oak Medium Grey	10152684	5.90
matching Oak Fresh White	10152685	5.90

Dimension: 58 x 16 x 2700 mm. Package content: 1 bundle – 10 pieces. We can only deliver full bundles.

Skirting boards

made from BOEN parquet floorings



- These skirting boards are made to order from our high-quality multilayer parquet upon your order.
- We manufacture from all BOEN types of wood with the following Boen surfaces: Live Matt, Live Matt Plus, Live Natural and Live Pure. Except for Handcrafted products.



Type of wood	Surface	Article nr.	Price €/m net price
Skirtings available from stock			
Ash white	Live Matt white	10154165	19.60
Oak	Live Natural	10154239	18.90
Oak Alamo/ Antique	Live Natural	10154167	18.90
Oak Sand	Live Natural	10154135	18.90
Oak Coral	Live Natural white	10154137	18.90
Oak	Live Matt	10154270	18.90
Oak white	Live Matt white	10154249	18.90
Oak white	Live Natural white	10154268	18.90
Oak, brushed	Live Pure	10154169	18.90
Oak white, brushed	Live Pure white	10154134	23.20
Oak white, brushed	Live Natural white	10154170	19.40
Oak Smoked	Live Natural	10154241	22.50

Type of wood	Surface	Article nr.	Price €/m net price
Skirtings in other wood types and surfaces. Produced to order			
Oak Pearl, Graphite, Honey, Grey Pepper, Brown Jasper, Indian Summer, White Nights, Authentic, Semi Smoked, Semi Smoked white	Live Natural, Live Natural white		23.20
Ash	Live Natural, Live Matt, Live Pure		22.50
Oak Grey Harmony, Pale White, Horizon, Warm Cotton, Warm Grey, India Grey, Elephant Grey, Brazilian Brown, Semi Smo- ked, Smoked Oak	Live Pure		24.60
Oak Toscana, Arizona, Oregon	Live Matt		23.20
Oak Soft Brown, Medium Grey, Fresh White	Live Matt Plus		24.60
Cherry American	Live Natural, Live Matt		28.10
Smoked Oak, Maple can.	Live Natural, Live Matt		28.10
Walnut American	Live Natural, Live Matt, Live Pure		39.70

[!] Skirtings can not be produced from handcrafted products.

Dimension: 55 x 14 x 2180 mm. Package content: 1 bundle - 10 pieces.

Skirting boards

Traditional-German profiled, MDF



Type of wood	Surface	Article nr.	Price €/m net price
MDF 70 x 18 mm	white, RAL 9016	10117185	4.00
MDF 100 x 18 mm	white, RAL 9016	10117187	5.70
MDF 120 x 18 mm	white, RAL 9016	10117188	6.30

Dimension: 70 x 18 x 2500 mm: 1 bundle - 12 pieces. 100 x 18 x 2500 mm: 1 bundle - 7 pieces. 120 x 18 x 2500 mm: 1 bundle - 5 pieces. We can only deliver full bundles.

Design 17



Type of wood	Surface	Article nr.	Price €/m net price
MDF white 58 x 16 mm	white, RAL 9016	10117190	4.10

Dimension: 58 x 16 x 2500 mm. Package content: 1 bundle - 10 pieces. We can only deliver full bundles.







Care products



Articles	Size	Article nr.	Price €/unit net price				
For Live Natural oiled parquet floorings							
Natural Oil	0.75 litre for transparent matt (usage for	10097761	35.10				
For finishing of sanded or untreated installed wooden surfaces.	ca. 18m²) 4 units per package 2.50 litre for transparent matt (usage for	10097762	114.50				
	ca. 60m²) 2 units per package 0.75 litre for white pigmented (usage for ca. 18m²) 4 units per package	10097763	40.20				
Floor Soap Fountain solution, 1 l plastic bottle For regular cleaning, not film building. Does not make the floor more slippery depending on the pre-treatment of the subground.	1 litre / 6 units per package	10097758	20.40				
Oil Freshen Up Cleaning and care product for all oiled floorings. 1 unit - usage approx. 8 - 10 ml/ m². Treat the floor from time to time mainly in highly frequented areas which are often cleaned.	1 litre / 6 units per package	10097768	27.30				
Oil Freshen Up for white oiled floorings	1 litre / 6 units per package	10097769	35.40				
Oil Freshen Up for dark oiled floorings	1 litre / 6 units per package	10097770	35.40				
Care & Maintenance kit for transparent oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up	2 x 1 litre	10097751	47.80				
Care & Maintenance kit white for white oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up white	2 x 1 litre	10097752	55.80				
Osmo short-floor microfibre roll Width 250mm, for Natural Oil		10097771	15.70				
Osmo flooring brush Width 220 mm, for Natural Oil		10097759	31.50				
Articles	Size	Article nr.	Price €/litre net price				
For Live Matt, Live Matt Plus and Live Pure lacquered floorings							
Cleaner Fountain solution for daily cleaning, also appropriate for Live Matt, Live Matt Pro and Live Pure lacquered surfaces.	1 litre / 6 units per package	10097741	14.60				
Refresher Eco-friendly care product, water-resistant, self-shining and slide-retardant according to DIN 18032. For lacquered surfaces. Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².	1 litre / 6 units per package	10097744	14.60				
Polish Matt Eco-friendly product for matt lacquered floorings Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².	1 litre / 10 units per package	10097743	17.10				
Polish Live Pure & Live Matt Plus Eco-friendly care product, water resistant Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m².	1 litre / 12 units per package	10115815	17.70				
Deep Clean Solution (Polish Remover) Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling	5 litre / 3 units per package	10152377	14.60				

For repair work

Article		Article nr.	Price €/unit net price
Repair set for hardwood floor with lacquered finish 10 sticks of hard wax with melter and varnish pen		10097777	74.50
Repair set for hardwood floor with Live Pure surface 10 wax sticks for Live Pure with melter and varnish pen		10125227	106.40
Repair kit For natural oiled surfaces. For the partial repair of natural oiled surfaces. Content: Repair instructions, abrasive paper P 150, abrasive web P 360, 0,125 l BOEN Solid Finish Oil, paint brush, cleaning cloths.			
for transparent surface/ Oak Indian Summer/ Epoca	1 unit	10097790	82.40
for white surfaces/ Oak Vintage White	1 unit	10097787	82.40
for Oak Pearl	1 unit	10097784	82.40
for Oak Alamo/ Antique	1 unit	10097776	82.40
for Oak Coral/ White Nights	1 unit	10097779	82.40
for Oak Sand	1 unit	10097785	82.40
for Oak Graphite	1 unit	10097792	82.40
for Oak White Stone	1 unit	10097793	82.40
for Oak Grey Pepper	1 unit	10097780	82.40
for Oak Honey	1 unit	10097781	82.40
for Oak Brown Jasper	1 unit	10097778	82.40
for Oak Antique Brown	1 unit	10125085	82.40
for Oak Authentic/ Senses	1 unit	10139106	82.40
for Oak Semi Smoked	1 unit	10152686	82.40
for Oak Semi Smoked white	1 unit	10152982	82.40

Article		Article nr.	Price €/unit net price
Repair lacquer for parquet with Live Pure surface For the partial repair of Live Pure surfaces. 28ml water-based lacquer, bottle with small brush.			
Repair lacquer Live Pure - Ash	1 unit	10125232	27.70
Repair lacquer Live Pure - Ash white	1 unit	10125247	27.70
Repair lacquer Live Pure - Oak	1 unit	10125251	27.70
Repair lacquer Live Pure - Oak white	1 unit	10125254	27.70
Repair lacquer Live Pure - Oak Warm Cotton	1 unit	10125258	27.70
Repair lacquer Live Pure - Oak Horizon	1 unit	10125262	27.70
Repair lacquer Live Pure - Oak Pale White	1 unit	10125265	27.70
Repair lacquer Live Pure - Oak Grey Harmony	1 unit	10125266	27.70
Repair lacquer Live Pure - Oak Warm Grey	1 unit	10125272	27.70
Repair lacquer Live Pure - Oak India Grey	1 unit	10125277	27.70
Repair lacquer Live Pure - Oak Elephant Grey	1 unit	10125279	27.70
Repair lacquer Live Pure - Oak Brazilian Brown	1 unit	10125280	27.70
Repair lacquer Live Pure - Smoked Oak	1 unit	10125281	27.70
Repair lacquer Live Pure - Walnut	1 unit	10125282	27.70
Repair lacquer Live Pure - Oak Semi Smoked	1 unit	10139116	27.70

Adhesive

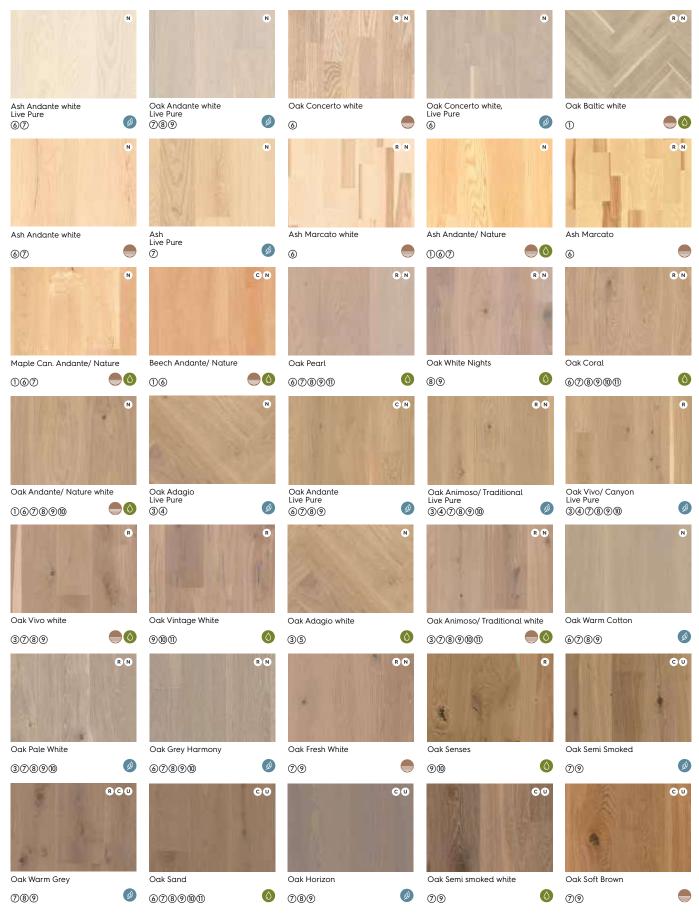
Article	Size	Article nr.	Price € net price
Bona R848. Glue (silan based) Elastic one-component, silane modified adhesive Usage: ca. 1000 g/m²	15 kg	10097747	8.30/KG

Underlay systems for floating installation

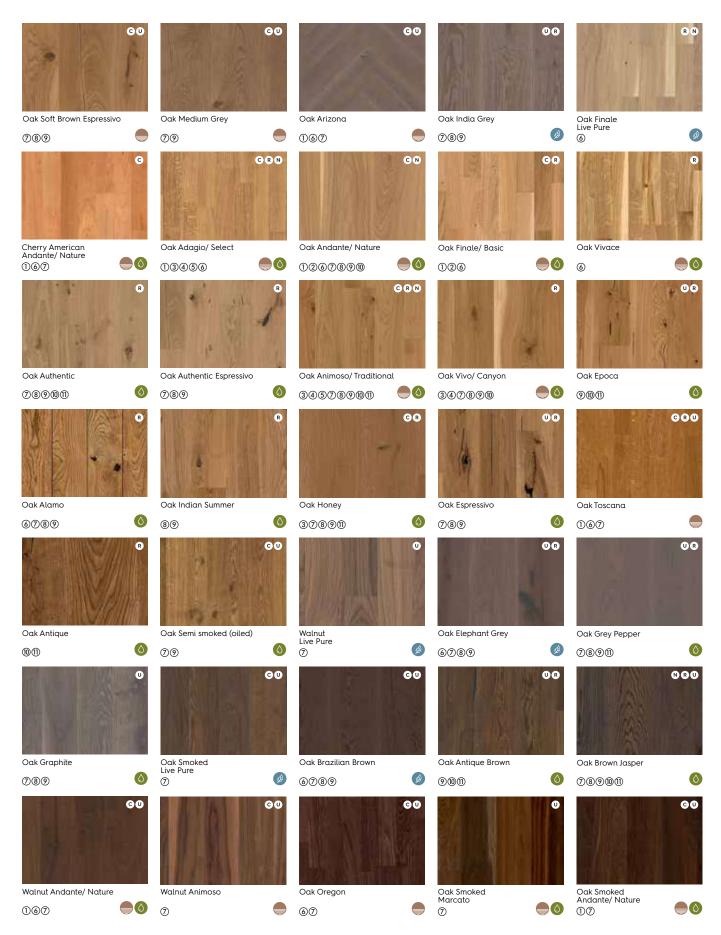
Article	m²/ roll	Article nr.	Price €/m² net price
Viscoh Air High End Polyolefinfoam, Thickness 2mm, width 1,00m. Footfall sound insulation 30 %, impact sound insulation 20dB. Well suitable for underfloor heating, 118kg/m³.	12.5 m²	10119821	5.40
Boengard Polyethylenfoam, 100 kg/m³, with PE-moisture barrier, 200 µm. Thickness 2,2 mm, width 1,00 m, footfall sound insulation. 10%, impact sound insul. 20 dB	25 m²	10118526	4.60
Maxima Polyethylenfoam 120 kg/m³ Thickness 2 mm, width 1,00 m, footfall sound insulation 16%; impact sound ins. 21 dB	12.5 m²	10118522	2.40
BOEN covering foil with BOEN logo 1x 50 = 50 m ²	50 m²	10116867	2.20



BOEN colour range



- **BNGU**(1) (11)
- These symbols indicate the available surface treatments for each colour see page 57 for details.
- These symbols indicate which interior style floor is matching the most.
- These numbers indicate the available formats for each colour see page 56 for details.





2-layer parquet

- **01** PRESTIGE 10 x 70 x 470 MM
- **02** TRAFFIC 12.5 x 70 x 470 MM
- **07** PLANK 14 x 138 x 2200 MM
- **08** PLANK 13.2 x 181 x 2200 MM
- **09** PLANK CASTLE 14 x 209 x 2200 MM
- **10** CHALETINO 15 x 300 x 2750 MM
- 11 CHALET 20 x 200-395 x 2000-4000 MM

*BOEN performance classifications:

Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

Performance classification 1 = normal

Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

Performance classification 2 = medium

Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

Performance classification 3 = heavy

Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

11

2V bevel:

Bevel on longitudinal side of the board (total of 2 on one board).

4V bevel:

Bevel on all 4 sides of the board.

Surfaces

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.





Live Matt lacquer

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.





Protected by Bona Live Matt Lacquer is supplied by Bona.



Live Matt Plus

For us, protection and naturalness go hand in hand. And we're putting that to the test once again with the new BOEN Live Matt Plus. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor even greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.



Live Natural oil

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.







Live Pure lacquer

Live Pure is the new innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

boen.com/products

BOEN gradings

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.



CALMConsistent growth; only small knots; standing or lying year rings.



LIVELYNatural grading with small to medium knots; a limited spectrum of colours due to sapwood.



RUSTICStructure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.

	CALM	LIVELY	RUSTIC
Adagio, Select			
Andante, Nature			
Finale, Concerto, Contract, Basic			
Animoso, Country, Vivace, Rustic, Traditional			
Marcato, Baltic		_	
Vivo, Canyon			
Espressivo			

Planks, Finesse and Maxi are graded according to EN13489, free class (Boen class). Longstrip, Prestige and Traffic are graded according to \bigcirc , \triangle and \square after EN13489.

Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

Make sure you enjoy your hardwood floor for a long time to come

Our floor is made of natural materials, and therefore it is affected by climate and surroundings. We make sure your floor is ready to meet all the challenges that everyday life has to offer, but also the changing climatic conditions we have year round.



BOEN Quality

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a **25-year warranty**.

Please check our website at boen.com for complete information.



First aid for your floor

For scratches or marks, special repair sets are available.

 More information can be found at boen.com

If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and resealed or oiled. Contact your hardwood floor installer.

Always a good choice: 3-layer parquet flooring

1 Top layer

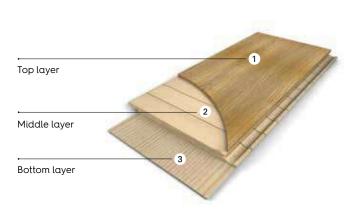
Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

2 Middle layer

Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

3 Bottom laver

The underlay of spruce veneer is manufactured from one piece and allows stable back pull.





System

5G Click locking system

Take advantage of the 5G Click - the rapid locking technology.

Best choice for floating installation.

- A quicker and easier way to install single boards without tools.
- Significantly reduces installation time.
- The clear "click" sound lets you know when installation is complete.
- Also suitable for full-surface gluing onto the sub-floor.



1. 5G Click: Every single board can be pressed down individually. Clear "click" sound confirms that the board is installed properly.

Environment

Hardwood flooring is a natural product. As a company that works with wood, BOEN has been entrusted with upholding an important legacy.



BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSCTM standards. The Forest Stewardship CouncilTM is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

Our Certificates _



Across the globe, the Forest Stewardship CouncilTM, FSCTM, promotes an approach to forest management that is environmentally appropriate, socially beneficial and

economically viable. The companies within the BOEN Group have implemented a chainof-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. All of the products are available as FSC certified on request only. Our Group license code is FSCTM C009732, certificate number SGSCH-COC-001535. www.fsc.org, FSC - The mark of responsible forestry.



The eco-INSTITUT
label for low-pollutant
and low-emission

products means safer environment for you

and your family.

For more information, please see:

www.eco-institut.de



The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits.



Products with the *Der blaue Engel* (*Blue Angel*) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.



ISO 14001 Certification The ISO certification 14001 stands for the highest safety regulations and exemplary environmental performance.



FloorScore® is a certification program established by the Resilient Floor Covering Institute (RFCI) for hard surface flooring and flooring adhesives products that meet strict indoor air quality (IAQ) requirements. Regular factory audits

are also required. Products bearing the FloorScore® label meet the indoor air quality emissions criteria of LEED, CHPS, the Green Guide for Health Care, and are recognized by a long list of other healthy building programs.



The *FDES* certification process involves evaluating the entire life cycle of a product.
Updated information on FDES certification is available at: www.tecsom.com

What can we do for you?

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Logistics information

Item	Thickness	Width x length	m² per package	m² per pallet	Packages/ pallet	Elements/ package	Weight m², kg	Weight/ pack. kg	Weight/ pallet, kg
3-strip	14 mm	215 x 2200 mm	2.84	142	50	6	7.92	22.5	1125
13.2 mm 3-strip	13.2 mm	215 X 2200 mm	2.84	142	50	6	7.39	21	1050
138 plank	14 mm	138 x 2200 mm	3.04	127.68	42	10	7.73	23.5	987
181 plank	13.2 mm	181 x 2200 mm	3.19	127.6	40	8	7.21	23	920
Castle plank	14 mm	209 x 2200 mm	2.76	138	50	6	7.79	21.5	1075
Herringbone Click	14 mm	138 x 690 mm	0.95	46.55	49	10	10.53	10	490
Herringbone Click Castle	14 mm	209 x 1045 mm	1.31	39.3	30	6	11.45	15	450
Chevron	14 mm	138 x 611 mm	0.84	41.16	49	10	11.9	10	490
Prestige	10 mm	70 x 470 mm	2.63	94.68	36	80	5.7	15	522
Traffic	12.5 mm	70 x 470 mm	2.24	80.64	36	68	7.09	16.5	594
Actiflex	14 mm	209 x 2200 mm	1.89	68.04	36	4	11.11	21	756
Chaletino	15 mm	300 x 2750 mm	1.65	64.35	39	2	8.48	14	546
Chalet	20 mm	Varies*	Varies				11		



Wood is a natural product. Each tree has its own structure and individual colour combination. The colour of the floor may change when exposed to light.

As a guideline, dark wood will eventually achieve a more golden tone and light wood will become slightly darker.

SURFACE TREATMENT

Finished surface treated with lacquer or oil. For cleaning and maintenance, we recommend using BOEN Cleaning and Maintenance products that can be found in this pricelist.

AREA CALCULATION

When ordering, the following buffer to the required amount should be added: 3-strip and planks- about. 3-4%. Prestige approx. 4-5%.

DISCLAIMER

Flooring products supplied may differ in colour from the images included in this price list as the photos are to be used as a guide and print errors may occur. We reserve the right to change prices and products any time.





The world of BOFN

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Parquet flooring according to EN 13489: 2017-12 and EN 14342:2013 9,5-23 mm total thickness; parquet for indoor use

DOP 4658; NB 0766

Dfl-s1; E1, density >= 500kg/m³ thermal conductivity >= 0.14 W/mK

DOP 4658



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